

6" Pines #4 Tube Bender New controls - Refurbished



Pines horizontal mandrel type tube bending machine

- Model: #4
- Capacities:
- Maximum bending capacity:
 - Round tube (non-ferrous): 6" x .250" wall
 - Round tube (stainless steel): 4.5" x .250" wall
 - Round tube (mild steel): 6" x .165" wall
 - Schedule 80 pipe: 4"
- Maximum rotation: 180° + springback
- Maximum centerline radius: 20" (approx.)
- Counter Clockwise Rotation (Left-Hand)
- Maximum tube length over mandrel: 140"

- **Stock Number:**
AMPINES4
- **Brand:** Pines
- **Capacity:** 3 inches

(approx.)

- Includes:
- AM Industrial Programmable Operator control pedestal
- Allen Bradley PLC and related components
- Hydraulic mandrel extractor
- Automatic machine lubrication system
- Refurbishment Includes:
- New Touchscreen programmable control
- New Encoder for accurate degree of bend
- Premium prime and paint
- New wiring
- New hydraulic hoses
- New hydraulic valves
- Rebuild/Replace Pump
- Replace seals and Rechrome cylinders as needed
- Readjust/Remachine head slides and gibs