

16000 Commerce Park Drive Brook Park, Ohio 44142 Phone: 216-433-7171 Fax: 216-433-4008 www.amindustrialmachinery.com info@amindustrialmachinery.com

## 1" Pines #5T High Production Vertical Tube Bender









Pines high production vertical tube bending machine

- Model: 5T
- Tube {round} 2 at a time: 1" x .072" wall (mild steel)
- Tube {square} 2 at a time: 1" x .065" wall (mild steel)
- Production capacity 2 tubes per stroke: 2,000 bends/hour {approx}
- Remote cycle start operator pedestal 2 hand control
- Bijur lube system
- 20 HP fully integrated hydraulic system
- Refurbishment Includes:

- Stock Number: AMPINES5T
- Brand: Pines
- Capacity: 1 inches

- Touchscreen programmable control
- Allen Bradley PLC
- New Encoder for Degree of bend
- New Wiring
- Strip-down and repaint (2-part primer/paint)
  Remachined Slides and ways
- New Roller bearings
- Rebuild/Replace hydraulic pump
  Rebuild/Rechrome hydraulic cylinders
  New/Rebuilt hydraulic valves
- New hydraulic hoses