

## 6" Pines #4 Tube Bender



Pines horizontal heavy duty mandrel type tube bending machine

- Model: #4

- **Stock Number:** AM18540
- **Brand:** Pines
- **Capacity:** 6 inches

- Maximum bending capacity:
  - Round Non-Ferrous: 6" OD x .250" wall
  - Round Mild steel: 6" OD x .165" wall
  - Round Stainless steel: 4-1/2" OD x .250" wall
  - Round Black iron pipe: 4" schedule 80
  - Square Mild steel: 4" x .250" wall
  
- Maximum degree of bend: 180° + springback
- Maximum tube length over mandrel: 134" (approx.)
- Bending rotation: Right hand (clockwise)
- Push button type operator pedestal
- Hydraulic mandrel extractor
- Hydraulic collet closer
- Hydraulic pressure die assist
- Direct acting pressure die assist
- Wiper die
- Overhead tie bar assembly