

## 6" Pines #4 Tube Bender



### 6" Pines #4 horizontal heavy-duty mandrel type tube bender

- Pines horizontal mandrel type tube bending machine
- Model: #4

#### Capacities:

- Maximum bending capacity:
- Round tube (non-ferrous): 6" x .250" wall
- Round tube (stainless steel): 4.5" x .250" wall
- Round tube (mild steel): 6" x .165" wall
- Schedule 80 pipe: 4"
- Maximum rotation: 180° + springback
- Counter Clockwise Rotation (Left-Hand)
- Maximum tube length over mandrel: 134" (approx.)

#### Includes:

- AM Industrial Programmable Operator control pedestal
- Allen Bradley PLC and related components
- Hydraulic mandrel extractor
- Automatic machine lubrication system
- Refurbishment Includes:
- New Touchscreen programmable control

- **Stock Number:** AM19043
- **Brand:** Pines
- **Capacity:** 6 inches

- New Encoder for accurate degree of bend
- Premium prime and paint
- New wiring
- New hydraulic hoses
- New hydraulic valves
- Rebuild/Replace Pump
- Replace seals and Rechrome cylinders as needed
- Readjust/Remachine head slides and gibs