

## 6" Pines #4 CNC Tube Bender with Overhead Tie, PDA, Mandrel, DAPD



### Pines horizontal heavy duty mandrel-type tube & pipe bending machine

#### Specifications:

- Model: #4
- Maximum bending capacity:
- Round Non-Ferrous: 6" OD x .250" wall
- Round Mild steel: 6" OD x .165" wall
- Round Stainless steel: 4-1/2" OD x .250" wall
- Round Black iron pipe: 4" schedule 80
- Square Mild steel: 4" x .250" wall
- Maximum degree of bend: 180° + springback
- Maximum centerline radius: 24" (approx.)
- Bending rotation: Left hand (counter-clockwise)

#### Includes:

- Push button control
- Wiper die holder
- Hydraulic pressure die assist
- Hydraulic mandrel extractor
- Direct acting PD
- Overhead tie bar

- **Stock Number:**  
AM19871
- **Brand:** Pines
- **Capacity:** 6 inches