

- SB25 CNC Serial: 20 Model: 252-05046

Capacities:

- Maximum tube diameter: 1" OD x 0.049" wall thickness
- Maximum bend radius: 180° + springback
- Maximum bend centerline radius: 4"
- Maximum length over mandrel: 102"
- Maximum length over mandrel: 72" end chucked
- Bend Rotation: Right-Hand (clockwise)

Includes:

- Pines TS-2000 CNC Bender Control System touchscreen operator interface and program storage – Windows based
- 2-hand cycle start pedestal
- 2-stack bed shift for multiple radius bending
- Mandrel extractor
- Direct acting pressure die
- Drop away type clamp die
- Pneumatic collet closer
- Automatic lubrication system